

Innovative Expo 2018:

Saving Utilities Time and Money through:
Critical Path * Dose Reduction * PCE Reductions
at PWR/BWR Sites
Using InstaCoteTM ML-2 for Reactor Cavity Decon

Presented by:
Rick McCormick, Master-Lee Decon Services
Steven Szymanski, PSEG Salem Rad Pro "Retired"



Introduction

- * This presentation details the utilities critical path time and cost reduction for outages at PWR and BWR through critical path, dose, and PCE reductions.
- * It is intended as a template for applying and removing the InstaCoteTM ML-2 to PWR or BWR Reactor Cavities with the understanding that all Reactor Cavities are not all standard in size, configuration, or material makeup.



How Much Can your Site Save?

Critical Path Savings

- * Typical **Rub and Scrub Cavity Decon** is scheduled between **6 to 12 hours** of critical path time depending on the site identified goals, "without a known end result".
- * Typical **InstaCote Cavity Decon** is scheduled at **4 5 hours** either on critical path or off critical path "with a known end result". Removal is typically 2 hours off critical path.
- * How much does a "critical path hour" equate to at your site? \$50K per hour?
- * Do the math! If you only save 2 3 hours of critical path time, it pays for itself!

Dress Out Requirements

- * Typical Rub and Scrub Cavity Decon Reassembly crews are required to dress in double PC's and PAPR's which can cause heat stress and reduced stay times (decreased efficiency).
- * Typical post InstaCote ML-2 application Reassembly crews dress requirements are relaxed due to dramatically lower loose surface contamination levels. No respiratory protection required (increased efficiency).
- Reduced radwaste (PC's, gloves, shoe covers, etc.)

continued

PCE's

- * Typical Rub and Scrub Cavity Decon may or may not meet site identified goals and does not address "hot particle removal".
- * Typical InstaCote Cavity Decon reduces PCE's and "hot particle" issues (time required for paperwork to write up worker).

Dose

- * With less time expended on cavity decon and to have a known end result and reduced crew size, overall dose is reduced for decon crew and reassembly crew.
- * \$\$\$ Savings multiply that over 5 or 6 outages per unit a significant savings!



Agenda

Introduction – Time & Cost Reduction through:

- * Critical Path Savings
- * Dose Reduction
- * PCE Reduction

How Much Can Your Site Save?

 Site Goals – Critical Path, Dose Goals, PCE Reduction Goals while minimizing dress requirements

What is InstaCoteTM ML-2?

Purpose of Utilizing InstaCote™ ML-2

- Reduce Loose Surface Contamination through encapsulation ("known end result")
- * Reduce dress out and respiratory protection requirements (post application)
- * Increase productivity and efficiency for reactor disassembly/reassembly

Measurements of Success

- * Initial contamination levels (typically mRad smearable)
- * Quicker cavity decon (4 5 hours)
- * Smaller crew size (compared to conventional methods)
- * Post InstaCote ML-2 application (typically <50kdpm/100cm2)</p>
- * Repeat successes (gets better each outage)

Agenda continued

InstaCote[™] ML-2 Equipment

- Portable (fits through personnel airlocks equipment hatch)
- Self contained mobile trailers (air compressor and generator on board)

Prior to InstaCoteTM ML-2 Application

* material, duct tape, and masking gathered before cavity decon begins

Masking the Reactor Cavity

* typically 2 – 3 hours after water is removed by site decon

Application Process

* typically 2 – 3 hours depending on size of cavity

InstaCoteTM ML-2 Removal

* typically 2 hours at most sites (off critical path)

Pre InstaCote™ ML-2 Survey Data

provided by PSEG Salem (2014 & 2017)

Post InstaCote[™] ML-2 Survey Data

provided by PSEG Salem (2014 & 2017)

Questions/Discussions



What is InstaCoteTM ML-2

* InstaCoteTM ML-2 can be defined as:

- * A 2 part pure polyurea coating/elastomer which is derived from the reaction product of a polyisocyanate component (part "A") and an amine-terminated resin blend (part "B").
- * The reaction of the 2 components yields a urea linkage which formulates into InstaCoteTM ML-2.
- * Once the formulation occurs, the InstaCoteTM ML-2 is dry/tack free in ~30 to ~60 seconds.



Purpose

The purpose for using the InstaCoteTM ML-2 varies depending on a particular plants needs. Some examples are:

- Critical Path Savings
- * Preventing leakage of water from the sandbox or NI covers (PWR) or from the seal plate or covers during reactor cavity flooding and refueling operations.
- * General Cavity Decontamination
- * Smaller Crew Size (ALARA)
- * Reduce PCE's for reactor disassembly/reassembly due to lower contamination levels



Measurements of Success

- Critical Path Savings.
- No leakage, or a minimization of leaks, during refueling activities.
- * Based on 20+ years of historical survey data, RP has reduced PPE and respiratory requirements for reactor disassembly and/or reassembly.
- Reduction in Dose and PCE's during reactor cavity decon and head disassembly/reassembly activities.
- Reduction in hot particle activity.



Measurements of Success continued

- * The personnel exposure limits will be lower due to the fast process of the InstaCoteTM ML2 application (dries in <30 seconds), and smaller crew size.
- * The InstaCoteTM ML2 process provides a significantly greater decontamination (DF) of the reactor cavity compared to other methods currently employed at other sites.
- * InstaCoteTM ML2 can be removed off of critical path!



InstaCoteTM ML-2 Equipment

Graco E-30 application proportioner.











InstaCoteTM ML-2 spray gun. The tip of the gun is where the InstaCoteTM ML-2 is created.



Step-down transformer used to convert house current (480 V 60 amp 3-phase) to power the E-30 application proportioner. Per the ML procedure section 6.1.0 the correct power outlet will be identified and verified available.





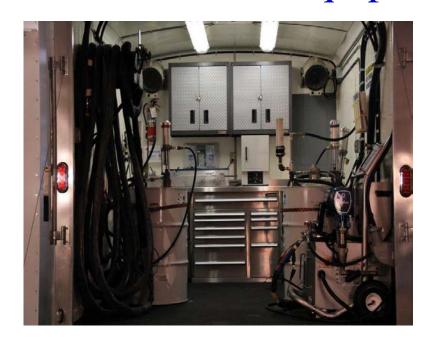
Operable plant service air of between 90 to 120 psi at 20 scfm (standard cubic feet per minute) will be dedicated to the InstCoteTM ML-2 application equipment.

CAUTION

Note the "Caution" tag hung by Operations • Department



Master-Lee Decon Services, Inc. Self Contained Equipment Trailer







Cavity Preparation

HEPA units are used to minimize the amount of paint fumes and overspray released onto the refuel floor, suction should be just below the edge of the cavity (a minimum of 2 HEPA units is recommended).





Prior to InstaCoteTM ML-2 Application

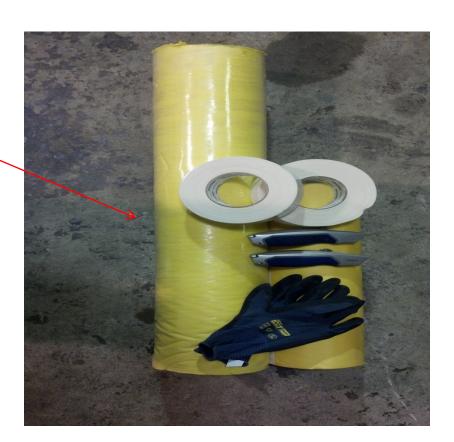
- * Provide input to reactor services and scheduling (3 6 months out)
- * Pre-Job Brief
- Discuss RWP in detail
- * ALARA brief
- * Discuss the use of Human Performance Tools (STAR, 2 Minute Drill, Situational Awareness, Etc.)
- * Discuss goals and expectations
- * Discuss responsibilities and roles
- * Emphasize safety and discuss back out criteria



Masking the Reactor Cavity

Pre-staging material prior to entry into the cavity is very important. Duct tape, razor knives and the masking material in sufficient quantities to accomplish the task in one continuous effort.

Masking material for covering





Applicator Dress Out

InstaCote ML-2 spray applicator being suited up in a 2 piece air supplied fed hood before the application of the InstaCoteTM. A one piece bubble suit would also provide cooling from the air fed hood over the whole body and is recommended if available.



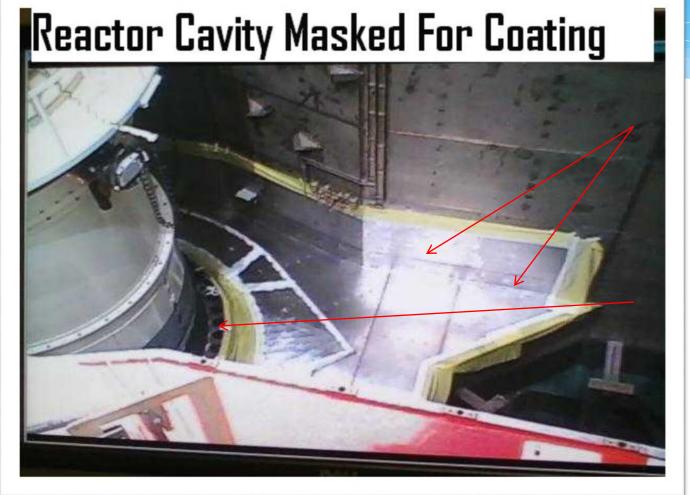


Typical InstaCote Crew Size

- * MLDS typically utilizes **9 10** personnel for InstaCote reactor cavity decon.
- * MLDS utilizes 4 personnel to mask the cavity & topside support.
- * MLDS utilizes 2 personnel to spray the cavity.
- * MLDS utilizes 1 operator to run the equipment.
- * A minimum of 5 MLDS personnel are top side cavity support to include responsibilities of:
 - Tending the application hose.
 - Tending the communication line.
 - Tending the breathing air lines.
 - Providing real time MDI air sampling for air quality concerns.



Masking the Reactor Cavity (PWR)



Walls and Lower Cavity masked prior to applying InstaCoteTM ML-2.

Reactor Head masked prior to applying InstaCoteTM ML-2.



Application Process (PWR)





Application Process (PWR)



HEPA hose employed to minimize paint fumes on the floor



Application Process (BWR)



Walls 6' height masked prior to applying InstaCoteTM ML-2.

Reactor Vessel covered for FME purposes prior to applying InstaCoteTM ML-2.



Application Process (BWR)





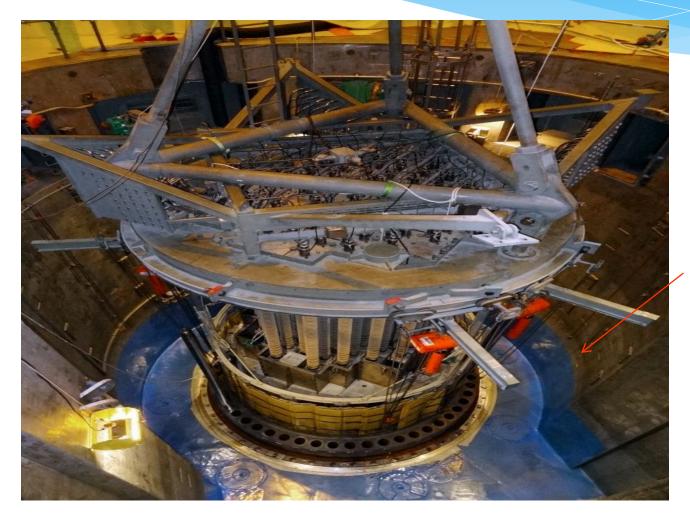
Application Process (BWR) continued



HEPA hose employed to minimize paint fumes on the floor



Completion of PWR Reactor Cavity

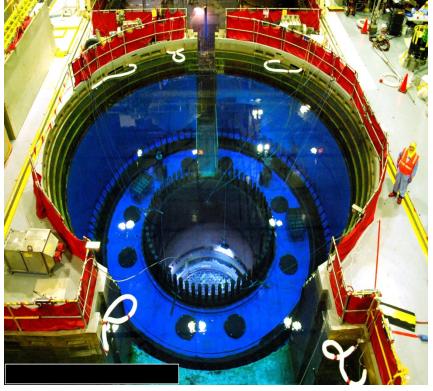


InstaCoteTM ML-2 applied 6' up the cavity walls and floor including sandbox and NI covers.



Completion of BWR Reactor Cavity







InstaCoteTM ML-2 Removal

Prior to the InstaCoteTM ML-2 removal process, the following materials should be staged on the refuel floor:

- Large Radiological trash bags
- * Duct tape to seal the bags
- * Razor Knives
- * Kevlar Gloves



InstaCoteTM ML-2 Removal continued

Wall Removal

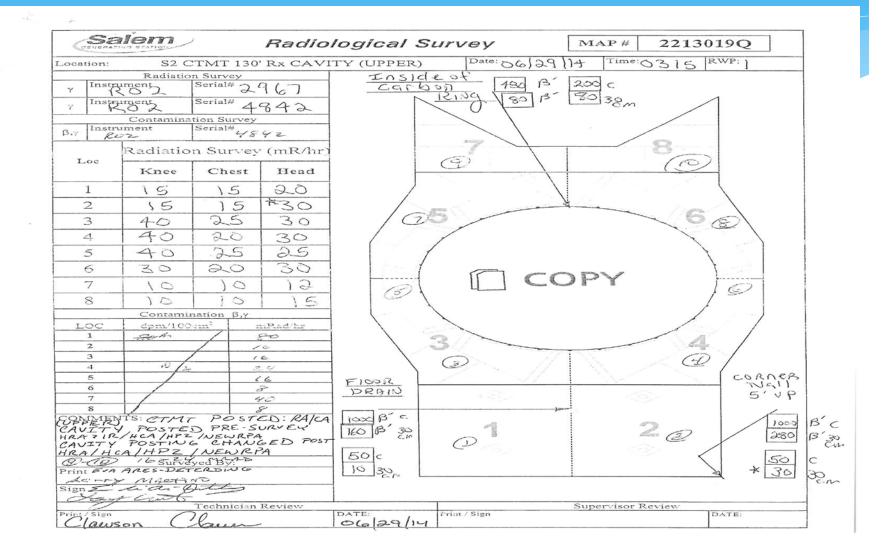




Floor Removal



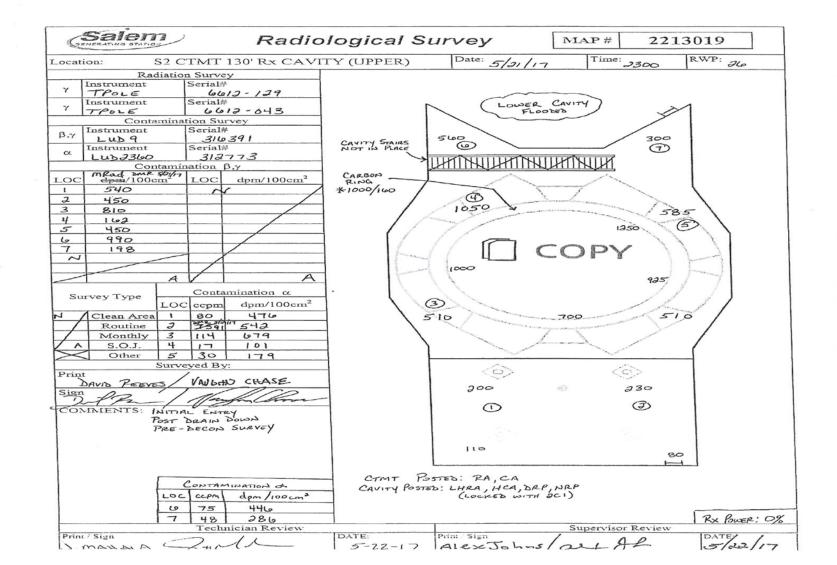
Initial Survey



Post InstaCote Application Survey

Salem Radiol	ogical Survey	MAP# 2213019
Location: S2 CTMT 130' Rx CAVIT	Y (UPPER) Date: 6-29	7-2014 Time: 700 RWP: /
Radiation Survey Instrument Serial# S	RA LAWER CAVITY FOR R. LAWER CAVITY LAWER CA	T-2014 MEWRPA, HCA CKED POSTED: HRA> 16R/HR WOK dpm/locch LADDER TRAD H MRAD/HR 1 A MEWRPA, HCA CKED POSTED: HRA> 16R/HR HOK dpm/locch 1 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 1 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 2 A MEWRPA, HCA H MRAD/HR 2 A MEWRPA, HCA H MRAD/HR 2 A MEWRPA, HCA H MRAD/HR 4 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 2 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 4 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 4 A MEWRPA, HCA WOOD HARDEN H MRAD/HR 4 A MEWRPA, HCA WOOD HARDEN H MRAD/HR WOOD HARDEN H MRAD
N/A Routine 22 21 59200 RPP N/A Monthly N/A S.O.J. Other Surveyed By: Print ROBERT P. REINOLDS SIET AP DOWN POSTING NO HOT PARTICLES DEFECTED.	(B)	
R HEAD INSTALLED - NOT TENSIONED SMEARS 16-20 TAKEN ON PAINTED WALL! RESULTS < 1 K DPM/1000A	Dose Rate, mRem/h	
Technician Review BADGE#6	NAME	Supervisor Review BADGE # DATE:

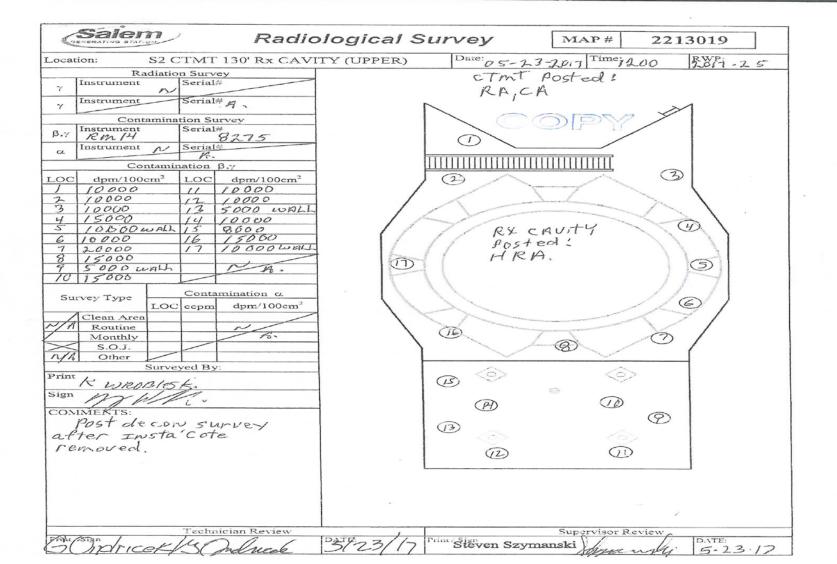
Initial Survey



Post InstaCoteTM ML-2 Survey

Sa	lem)	Radio	logical	Surve	ν	MAP	⊭ 2	2213019		
Location:	S2 C	TMT	130' Rx CAVI	TY (UPPER)	Da	ite: 5/22/17	7 Ti	me: 1000	RWP: 25		
β,γ Instruction γ Instruction γ Instruction γ Instruction α Instruction	Radiation ment JD 9 ment A Contamina ment D 2360 Contamina ment D	Serial# Serial	10 K	3	9) (17) (2) (2) (3) (3) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	CAV POS DOWNPO HRAZH	VITY NOW STOTH HEAD TO THE TAINMENT DE TAI	PRVEY Y II III OM: RP RP SPER R	EPS SEE		
NAME	Tecl	nnician l	Review BADGE#	NAME	Steven Szyr		upervisor Re		5-12-		

Post InstaCoteTM ML-2 Removal Survey



ALARA Information

Rwp S17-25	Task #	WO# 9630290568	Time In 5/21/2017 1:14:30 PM	Time Out 5:25:19 PN	Org Code	Last Name KENNEDY	First Name JOHN	High 250.00	Rate 1,400.00	TIME 4.2	Max 4.80	Net 2,20	Dose 2
S17-25		96 30290568	5/22/2017 3:04:30 AM	3:23:41 AN		GARCIA	SILVIA	250.00	1,400.00	0.3	0.30	0.00	0
S17-25		96 30290568	5/22/2017 3:04:43 AM	3:23:50 AN		HOOKFIN	VESSIA	250.00	1,400.00	0.3	0.30	0.00	0
S17-25		96 30290568	5/22/2017 3:03:19 AM	3:54:43 AN		STEVENS	TODD	250.00	1,400.00	0.9	1.40	0.00	0
S17-25		96 30290568	5/22/2017 3:03:43 AM	3:55:06 AN		MCCORMICK	WILLIAM	250.00	1,400.00	0.9	1.30	0.00	0
S17-25		96 30290568	5/22/2017 3:03:07 AM	3:55:32 AN		FALLAS	BROC	250.00	1,400.00	0.9	6.60	0.10	0
S17-25		96 30290568	5/22/2017 3:03:10 AM		C-DECON	SCHOCK	JAMES	250.00	1,400.00	0.9	1.40	0.00	0
S17-25		96 30290568	5/22/2017 5:45:16 AM	8:21:32 AN		TOWNS	EDDIE	250.00	1,400.00	2.6	7.80	1.80	2
S17-25		96 30290568	5/22/2017 5:41:58 AM	8:31:01 AN		FLEETWOOD	JOYCE	250.00	1,400.00	2.8	6.18	1.30	1
S17-25		9630290568	5/22/2017 6:54:44 AM	10:22:37 AN		WEDOW	TIMOTHY	250.00	1,400.00	3.5	17.10	9.60	10
S17-25		96 30290568	5/22/2017 6:55:22 AM	10:27:53 AN		SENITTA	STEVEN	250.00	1,400.00	3.5	26.40	10.70	11
S17-25		9630290568	5/22/2017 5:49:45 AM	10:37:02 AN		HOOKFIN	VESSIA	250.00	1,400.00	4.8	28.20	13.30	13
S17-25		96 30290568	5/22/2017 5:49:14 AM	10:37:24 AN		MCCORMICK	WILLIAM	250.00	1,400.00	4.8	25.80	16.10	16
S17-25		9630290568	5/22/2017 5:49:20 AM	10:37:47 AN		STEVENS	TODD	250.00	1,400.00	4.8	144.00	17.10	17
S17-25		9630290568	5/22/2017 5:50:19 AM	10:39:42 AN	I C-DECON	GARCIA	SILVIA	250.00	1,400.00	4.8	26.40	17.10	17
S17-25		96 30290568	5/22/2017 5:49:44 AM	10:42:25 AN		SCHOCK	JAMES	250.00	1,400.00	4.9	45.60	16.30	16
S17-25		96 30290568	5/22/2017 5:49:41 AM	10:51:12 AN	I C-DECON	FALLAS	BROC	250.00	1,400.00	5.0	102.00	19.80	20
S17-25		96 30290568	5/22/2017 9:33:00 AM	12:11:34 PN	I C-RTECH	FLEETWOOD	JOYCE	250.00	1,400.00	2.6	5-57	0.90	1
S17-25		9630290568	5/22/2017 9:49:22 AM	12:11:51 PN	I C-RTECH	TOWNS	EDDIE	250.00	1,400.00	2.4	4.10	0.70	1
S17-25		96 30290568	5/23/2017 10:25:12 AM	11:41:38 AN	I C-DECON	CREELY	DENNIS	250.00	1,400.00	1.3	20.60	4.30	4
S17-25		96 30290568	5/23/2017 10:25:09 AM	11:42:05 AN	C-DECON	SCHOCK	JAMES	250.00	1,400.00	1.3	19.60	4.10	4
S17-25		96 30290568	5/23/2017 10:25:12 AM	12:03:58 PN	I C-DECON	MCCORMICK	WILLIAM	250.00	1,400.00	1.6	26.80	7.80	8
S17-25		96 30290568	5/23/2017 10:25:15 AM	12:05:13 PN	I C-DECON	SENITTA	STEVEN	250.00	1,400.00	1.7	21.90	10.10	10
S17-25		9630290568	5/23/2017 10:24:50 AM	12:05:25 PN	I C-DECON	GARCIA	SILVIA	250.00	1,400.00	1.7	17.10	3.70	4
S17-25		9630290568	5/23/2017 10:24:59 AM	12:05:39 PN	I C-DECON	FALLAS	BROC	250.00	1,400.00	1.7	21.60	8.10	8
S17-25		9630290568	5/23/2017 10:26:00 AM	12:05:57 PN	I C-DECON	GARCIA	RICHARD	250.00	1,400.00	1.7	24.00	6.20	6
S17-25		9630290568	5/23/2017 10:24:51 AM	12:10:35 PN	I C-DECON	HOOKFIN	VESSIA	250.00	1,400.00	1.8	32.80	10.20	10
S17-25		9630290568	5/23/2017 10:24:38 AM	12:44:21 PN	I C-DECON	STEVENS	TODD	250.00	1,400.00	2.3	18.90	13.80	14
S17-25		9630290568	5/23/2017 10:26:02 AM	12:48:19 PN	I C-DECON	WEDOW	TIMOTHY	250.00	1,400.00	2.4	25.60	15.40	15
S17-25		9610	5/23/2017 1:57:23 PM	4:11:59 PN	I S-RTECH	BURDSALL	BRETT	250.00	1,400.00	2.2	9.10	0.60	1
S17-25		9610	5/24/2017 9:25:10 AM	11:00:27 AN	I S-RTECH	SPIESE	STEVEN	300.00	1,400.00	1.6	318.00	35.30	35
S17-25		9610	5/24/2017 9:24:50 AM	11:02:27 AN	I S-RTECH	CLINE	JOSEPH	300.00	1,400.00	1.6	395.00	38.60	39
S17-25		9610	5/24/2017 11:19:30 AM	1:45:03 PN	H-RPTECH	KNIGHT	JONATHAN	300.00	1,400.00	2.4	19.20	11.30	11
S17-25		9610	5/24/2017 11:20:18 AM	3:47:50 PN	I S-RTECH	BURDSALL	BRETT	300.00	1,400.00	4-5	595.00	54.10	54
													350

Date: May 7, 2018 @ 1600

Site Name: Wolf Creek Generating Station

Project: Full Scope Refuel

Project Lead: Jeremy King

Phone Number(s) at Site:

• Master-Lee Office, 620-364-8831 x4354, King cell 724-544-6579

Buchta cell 412-554-6336 (nights)

• Use M-L Email for communications.

CURRENT PLANT STATUS: Mode 6

WORK COMPLETED IN PAST 12 HOURS: Installed cavity elevator, removed bullet nose, removed cavity ladder. Removed stud hole plugs and guide studs. QC inspected stud holes, SAT. Started installing reactor studs.

QUALITY/SAFETY/HuP ISSUES: MLDS did an excellent job with cavity instacote, we were released to work in the cavity in singles after the application. NO PCE's with stud hole plugs or guide stud removal IN SINGLES.

EQUIPMENT/TOOLING/PERSONNEL ISSUES: Lost time due to polar crane limit switch troubleshooting issues.

SCHEDULED WORK FOR NEXT 12 HOURS: Complete installing studs, mobilize tensioners, tension head,

Crew Schedule: 24/7

EXPECTED TRAVEL OUT DATE: May 10/11, 2018



BWR/PWR Plants InstaCoteTM ML-2 has been used

BWR Plants

Vermont Yankee

Oyster Creek

Cooper

Nine Mile

PWR Plants

ANO 1,2

Commanche Peak 1,2

Ginna

Salem 1,2

Sequoyah 1,2

St. Lucie 1,2

Turkey Point 3,4

Watts Bar

Wolf Creek



Questions? Discussions